

MOST COMPRESSORS DO NOT CONTAIN OIL

Drain all shipping oil prior to installation

Add oil per OEM or compressor manufacturer's recommendations (step 8 below)

1. Clean A/C system with an approved flush, using an approved flushing method (R141b and Dura Flush are approved). If a manufacturer's approved flushing solvent is not available, an in-line filter **MUST** be installed per these instructions.
2. Replace filter drier or accumulator drier.
3. Replace orifice tube or liquid line that contains orifice tube (if applicable).
4. Replace thermostatic expansion valve and clean inlet screen (if applicable).
5. Check for proper airflow through cooling fins of condenser and radiator (condenser may need to be replaced).
6. Check for proper fan clutch or electric fan operation.
7. Check compressor clutch air gap before installation (refer to OEM or compressor manufacturer's specs).
8. Add correct type and amount of refrigerant oil (refer to OEM or compressor manufacturer's specs).
9. After hose assemblies are attached, turn compressor shaft (not just the clutch pulley) a minimum of 10 times to clear oil from compressor (a spanner wrench may be required).
10. Check compressor clutch electrical circuit for proper voltage (use OEM specs).
11. Use **ONLY** R12 or R134a refrigerant.
12. Evacuate entire A/C system for minimum of 45 minutes if the temperature is above 80 degrees (60 minutes for Dual Air System or if temperature is below 80 degrees).